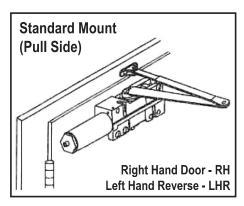
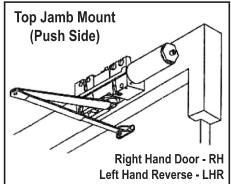
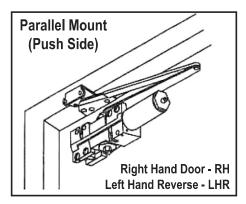


# INSTALLATION INSTRUCTIONS

## IT IS IMPORTANT TO CAREFULLY FOLLOW ALL INSTALLATION AND MOUNTING INSTRUCTIONS WHEN INSTALLING ANY DOOR CLOSER.



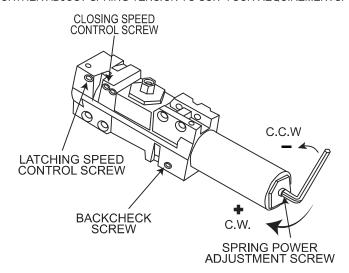




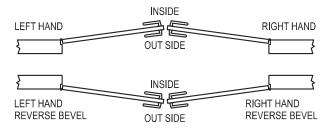
DOOR CLOSER SIZE	MAXIMUM DOOR WIDTH		FULL TURNS OF POWER ADJUSTMENT SCREW
	EXTERIOR (SWING OUT)	INTERIOR	44CI
1	28"(0.71m)	32"(0.81m)	7 C.C.W
2	32"(0.81m)	36"(0.91m)	4 C.C.W
3	36"(0.91m)	42"(1.07m)	0(PRESET)
4	42"(1.07m)	48"(1.22m)	5 C.W
5	48"(1.22m)	54"(1.22m)	10 C.W
6	54"(1.37m)	58"(1.47m)	15 C.W

#### C.W. = CLOCKWISE C.C. W = COUNTER CLOCKWISE

PLEASE NOTE: TURNS REQUIRED ARE APPROXIMATE BECAUSE OF VARIOUS DOOR CONDITIONS AND LOCATIONS. YOU MAY HAVE TO FURTHER ADJUST SPRING TENSION TO SUIT YOUR REQUIREMENTS.

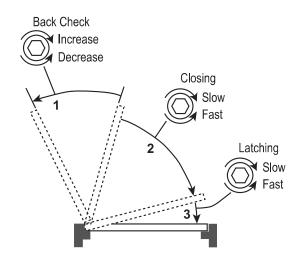


## **DOOR HANDING**US STANDARDIZATION PROCEDURE



DOOR HANDS DETERMINED FROM OUTSIDE

#### **CONTROL RANGE**



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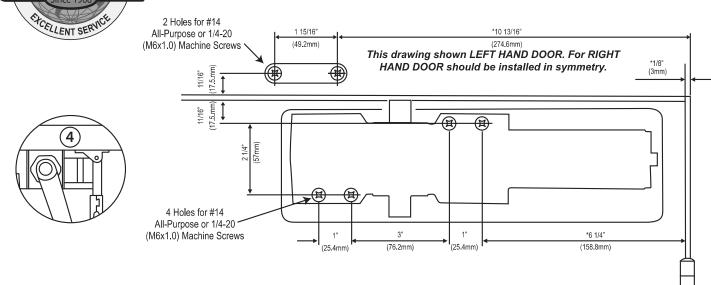
West: 800-544-4422 • East: 800-225-6737

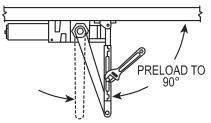
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## **44CI Series**

Door Opening: 120°

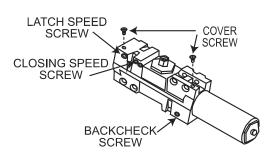


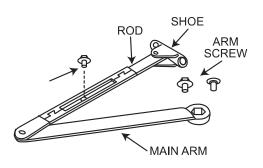


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- 1. Adjust spring power to match door width as indicated by chart on page 1.
- 2. Mount closer on door as dimensions shown. Tube end toward hinge.

  If pivots are used, locate closer and shoe from CENTERLINE OF PIVOT.

  (\*For offset pivots, please increase the marked dimensions by 1/8")
- 3. Place main arm on top of shaft, 100° to closer body, insert arm screw into top of shaft and tighten.
- 4. Attach shoe to frame as shown. (If more latching power is required, shoe 180°)
- 5. Open door and insert rod in forearm.
- 6. With forearm at left angle to door (90°), insert forearm set screw and tighten.

  (IF HOLD OPEN ARM IS USED, THE NUT IS ON THE TOP FOR RH DOOR AND BOTTOM FOR LH DOOR)

#### REGULATION

A 'Normal' closing time from 90° open position to door stop position is 4-6 secs, evenly divided between main swing speed and latch swing speed. Use socket key (furnished) to adjust speed. To slow main speed of door, turn regulating screw nearest shaft clockwise. To slow latch speed, turn regulating screw nearest latch clockwise.

#### **BACK CHECK**

To increase back-check force, turn regulating screw nearest hinge clockwise. **DO NOT USE ABRUPT BACKCHECK OR EXPECT DOOR CLOSER TO ACT AS A DOOR STOP.** 

#### **COVER**

Place insert in proper cutout, then push cover against door. Tighten both cover screw securely.

HOLD OPEN ADJUSTMENT (when hold open arm is used)

Loose adjusting nut, open door to desired hold open position and tighten nut. Do not permit door to swing beyond hold open setting.

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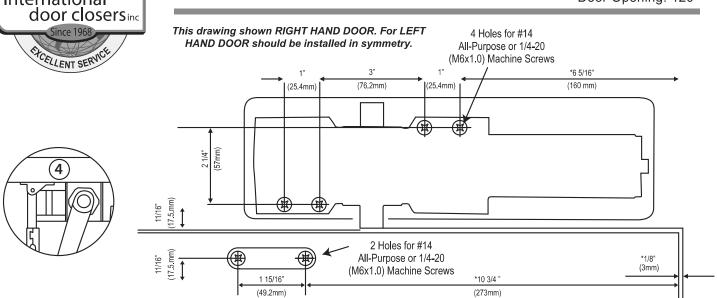
(Page 2 of 4)

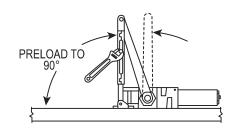
## QUALITY PRODUC International<sup>®</sup> door closers inc ETCELLENT SERVI

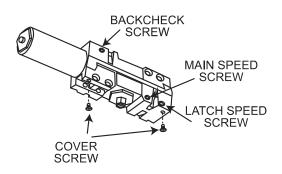
TOP JAMB INSTALLATION CLOSER MOUNTED ON TOP JAMB ON PUSH SIDE OF DOOR

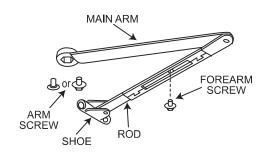
## 44CI Series

Door Opening: 120°









- 1. Adjust spring power to match door width as indicated by chart on page 1.
- 2. Mount closer on door as dimensions shown. Tube end toward hinge. If pivots are used, locate closer and shoe from CENTERLINE OF PIVOT. (\*For offset pivots, please increase the marked dimensions by 1/8")
- 3. Place main arm on top of shaft, 100° to closer body, insert arm screw into top of shaft and tighten.
- 4. Attach shoe to frame as shown. (If more latching power is required, shoe 180°)
- 5. Open door and insert rod in forearm.
- 6. With forearm at left angle to door (90°), insert forearm set screw and tighten. (IF HOLD OPEN ARM IS USED, THE NUT IS ON THE TOP FOR RH DOOR AND **BOTTOM FOR LH DOOR)**

#### REGULATION

A 'Normal' closing time from 90° open position to door stop position is 4-6 secs, evenly divided between main swing speed and latch swing speed. Use socket key (furnished) to adjust speed. To slow main speed of door, turn regulating screw nearest shaft clockwise. To slow latch speed, tum regulating screw nearest latch clockwise.

#### **BACK CHECK**

To increase back-check force, turn regulating screw nearest hinge clockwise. **DO NOT** USE ABRUPT BACKCHECK OR EXPECT DOOR CLOSER TO ACT AS A DOOR STOP.

#### **COVER**

Place insert in proper cutout, then push cover against door. Tighten both cover screw securely.

#### **HOLD OPEN ADJUSTMENT** (when hold open arm is used)

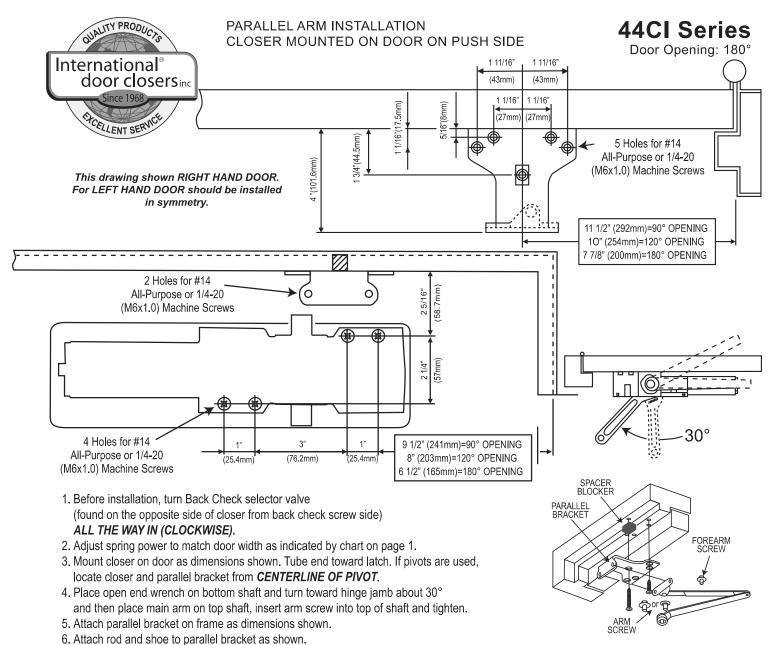
Loose adjusting nut, open door to desired hold open position and tighten nut. Do not permit door to swing beyond hold open setting.

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7. Insert rod in forearm, and then insert main arm to closer parallel to door. Then insert forearm set screw and tighten. (IF HOLD OPEN ARM IS USED, THE NUT IS ON THE TOP FOR RH DOOR AND BOTTOM FOR LH DOOR)

#### REGULATION

A 'Normal' closing time from 90° open position to door stop position is 4-6 secs, evenly divided between main swing speed and latch swing speed. Use socket key (furnished) to adjust speed. To slow main speed of door, turn regulating screw nearest shaft clockwise. To slow latch speed, turn regulating screw nearest latch clockwise.

#### **BACK CHECK**

To increase back-check force, turn regulating screw nearest hinge clockwise.

#### DO NOT USE ABRUPT BACKCHECK OR EXPECT DOOR CLOSER TO ACT AS A DOOR STOP.

#### COVER

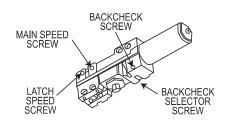
Place insert in proper cutout, then push cover against door. Tighten both cover screw securely.

### **HOLD OPEN ADJUSTMENT** (when hold open arm is used)

Loose adjusting nut, open door to desired hold open position and tighten nut. Do not permit door to swing beyond hold open setting.

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